## NOIES:

- 1.CONTACT RESISTANCE. (DCR 0.1A)
  I.INITIAL, BEFORE ANY TESTING.
- (1) PIN TO CONTACT OR (NC): 30MILLIOHM
- (2) PLUG SHIELD TO SOCKET OR (NO): 50MILLIOHM.
- II.AFTER LIFE TEST WITH MATING PLUG
- (1) PIN TO CONTACT OR (NC): 60MILLIOHM.
- (2) PLUG SHIELD TO SOCKET OR (NO): 100MILLIOHM.
- 2.INSERTION FORCE: 0.3KG 1.5KG, EXTRACTION FORCE: 0.3KG 1.5KG
- 3.TERMINALS MUST WITHSTAND A 500G MINIMUM PULL FOR 10 SECONDS BEFORE MOVEMENT OR BREAK FROM HOUSING OCCURS
- 4. SOLDERING TEST

## 4a.SOLDERABILITY

FOR 3±0.5 SECONDS, THE COVERAGE SHOULD MORE THAN 95%. FOR 5 - 10 SECONDS AND THEN IMMERSED INTO MOLTEN SOLDER Sn63 AT 245±5 DEGREE C THE TERMINAL OF JACK TESTED SHALL BE DIPPED INTO SOLDERING FLUX OR EQUIVALENT

4b.SOLDERING HEAT

TERMINAL FOR PC BOARD TEMPERATURE: 260±5 DEGREE C FOR 5±1 SECONDS

- 5.0PERATING TEMPERATURE RANGE: (-25 TO +80) DEGREE C±2 DEGREE
- 6.INSULATING RESISTANCE: MORE THAN 100MEGAOHM BY 500V DC AT 90-95% RH, 40 DEGREE C.
- 7.VOLTAGE TEST: WITHSTAND 0.5 mA 500V AC BETWEEN ANY OPEN TERMINAL FOR ONE MINUTE.
- 8.LIFE TIME: WITHSTAND MORE THAN 5,000 CYCLES INSERTION AND WITHDRAWAL WITH TESTING PLUG.
- 9.RATED VOLTAGE & CURRENT: DC 12V, 1A.



 $\frac{REVISION}{5(01/05/04)}PART\ NO.$