36R-KIT Series

Solder it by yourself, and to assemble.

Can attach a resistor of the 0.5W size.

Used the resistor of 0.5W

Au-plated contacts

Low contact resistance

Kit type

Dimensions







Terminations

Panel cut out dimensions



The products and their specifications are subject to change without notice. TOKYO KO-ON DENPA CO., LTD. www.tkd-corp.com ED01D-201403



Model number

36R-KIT	- 2	- 10K
Product type	Number of circuits (Number of wafers) 1: Single circuit	Total resistance (Select resistor set) 10K: With 10kohm resistor set
	2: 2 circuits	100K: With 100kohm resistor set
	3: 3 circuits	Blank: Non
	4: 4 circuits	

Electrical specifications (* Here is the general spec of the attenuator after assembling.)

	36R-KIT Series					
Circuit method	Potentiometer					
Attenuation	0, 2, 4, 6,(2dB step), 30, 33, 36, 40, 50, 60, Cut off					
Attenuation accuracy	±0.5dB					
Max attenuation	60dB ± 0.5dB					
Cut off	80dB Min.					
Matching accuracy	0.5dB or less (0dB - 60dB)					
Number of circuit	Max. 4					
Total resistance	10kohm, 100kohm ±3%					
Insertion loss	0.3dB or less					
Input level	Max. 0.5W					
Frequency range	DC ~ 20kHz					
Voltage proof	1 Min. at AC250V					
Insulation resistance	100Mohm or more at DC500V					
Rotational life	30,000 Cycles Min. (18cycles/min, Attenuation accuracy: ±1dB or less)					

Mechanical specifications

	36R-KIT Series					
Operating angle	330degrees ±2degrees					
Step angle	15degrees ±1degrees					
Strength of nut-attached	50Ncm					
Attached parts	Hexagonal nut (M9)					
Stopper strength	50Ncm					
Push-pull strength	50N					

Other specifications

	36R-KIT Series					
Temp. range	-10 to +70 degrees C (Operating), -15 to +75 degrees C (Storage)					
Relative humidity	90%RH (No condensation)					

Note

L [mm]

22.5

42.1

61.7

81.3

* This is an assembly kit.

- * We can only guarantee the rotary switch and the CM1/2 resistors before assembling.
- * Temperature spec: for 3 sec at 390degrees C (or for 5 sec at 350degrees C). You can apply heat up to twice. Do not subject it to heat long time, as the components may be damaged.
- * Please take care during soldering that the smoke from the solder does not flow inside a switch.
- * Do not give severe shocks.
- * We can not accept the request for the customized spec.
- * The size of a resistor you can use for the rotary switch is $\varphi 4$ or less. (The lead wire is less than $\varphi 0.9$.)
- * To prevent troubles, please be sure to check and confirm the resistance value and the attenuation after assembling.
- * When you would like to use for educational purposes, please contact us beforehand.
- * Please make sure that children will assemble under the parental guidance.



Let's make an attenuator !

This is the assembly kit for an attenuator. Please read the manual before assembling.

Preparation



You can put the resistor onto through-hole, R1-R22. The resistance value is shown by the color-code.



The resistance value and the color code are as follows. Please read the code from the side where the gap is small.

	R22	R1							Brov	vn 📕 Gold	Orange
10kohm-kit				100kohm-kit							
	Resistance value	Color code		Resistance value	Color code		Resistance value	Color code		Resistance value	Color code
R1	2kohm		R12	160ohm		R1	20kohm		R12	1.6kohm	
R2	1.6kohm		R13	130ohm		R2	16kohm		R13	1.3kohm	
R3	1.3kohm		R14	100ohm		R3	13kohm		R14	1kohm	
R4	1kohm		R15	82ohm		R4	10kohm		R15	820ohm	
R5	820ohm		R16	91ohm		R5	8.2kohm		R16	910ohm	
R6	680ohm		R17	68ohm		R6	6.8kohm		R17	680ohm	
R7	510ohm		R18	56ohm		R7	5.1kohm		R18	560ohm	
R8	430ohm		R19	43ohm		R8	4.3kohm		R19	430ohm	
R9	330ohm		R20	24ohm		R9	3.3kohm		R20	240ohm	
R10	270ohm		R21	22ohm		R10	2.7kohm		R21	220ohm	
R11	200ohm		R22	10ohm		R11	2kohm		R22	100ohm	



How to wire

Tool : Soldering iron, Solder, Nippers, Tweezers, Vise (Something to fix)
The way to wire : Wire and solder 22pcs resistors in order. See [1]-[4] below.
*Please put one by one. It might be difficult work if you have done all at once.
After measuring, continue with the second wafer.
*Please be careful not to burn your hand.

You can cut the wire beforehand so that it is easy to insert.



[1] Insert the resistor.



Please refer to the reverse side for the position of INPUT/OUTPUT/COM.

Please take care not to touch the lead wire to the prop.







[4] Cut the extra lead wire.

[2] Turn the rotary switch over and [3] Do soldering.

bend the outer lead wire to fix.

How to measure *Please measure the resistance value and the attenuation before use. Tool: Transmitter, Level meter, Circuit tester (Ohmmeter)

The way to measure :

- <1> Measure the resistance value between INPUT-COM.
- <2> Give a signal to INPUT through-hole from a transmitter and do output through-hole to a level meter.
 - Measure the attenuation of each step by turning the shaft.

*The input impedance of level meter must be 20 times (or more) as much as the impedance of the attenuator.

The way to measure without a transmitter and level meter.

- {1} Measure the resistance value between OUTPUT and COM at each step by turning the shaft.
- {2} Calculate [The resistance value measured at (1)] divided by [The resistance value measured at <1>] at each step.
- {3} Calculate the attenuation of each step in 20log₁₀(Calculated value of {2})
- <3> If the figures are within the range of our spec, your attenuator is now complete!

Otherwise the resistance might be lined out of order. Please double check soldering.



The position of the whirl-stop can be changed easily by removing with the flat-head screwdriver.

Insert to next screw hole 10mm away from the prop.





The position can also be changed by turning the mounting plate 180 degrees.



Remove the screws with the phillips head screwdriver. screwdriver.



Turn the mounting plate 180 degrees and fix it with the screws.